

ABSTRACT

A collar for a vacuum cleaner bag having a user operated closure, the collar being formed from a blank of relatively rigid material and folded to define first and second full outer panels and a partial inner panel, the partial inner panel being adhesively secured to the first and second full outer panels and having an occlusion element attached by weak retention bands of collar blank material and the occlusion element further contains a detachable pivot and a partial aperture cut-out, and the first and second full panels contain apertures which are aligned with the partial aperture of the occlusion element, such that the occlusion element pivots on the detachable pivot from an open position to a closed position, occluding the apertures on the first and second outer panels.

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